



**Reliability and accuracy:  
real innovation knows  
no obstacles**

**Air angle nutrunners**

- with 90° angle head
- with 30° angle head
- with flat head drive

- Torque range: from 0,8 to 60 Nm
- Automatic shut-off

**Fiam**®  
PEOPLE AND SOLUTIONS



## Air angle nutrunners

# Tightening in presence of limited space and where access is difficult. Also with high torques.

Particularly suitable for motorvehicle industry and household appliances, angle nutrunners are indispensable when space is limited and where access is difficult, such as up against walls, close to metal sections and profiled beams, etc.

Main features are:

- **robust angle heads to guarantee long lifetime**
- **high torque accuracy**
- **great attention to ergonomics**





A6RSA1

AD9RA1



AG40RA



15C...90



15C...30





## **With the AF nutrunners all points that need tightening are within easy reach**

These air nutrunners with a flat head drive are the most effective tool for solving all assembly situations where it's difficult to reach the point to tighten and where objects would get in the way of ordinary angle nutrunners. More specifically, **the AF air angle nutrunners** are extremely useful where there are pressurised circuits, that is to say **components with pipes containing fluids fitted with nuts that need tightening** (as could be gas ramps in hobs, refrigerator compressor pipes, car braking system pipes, boiler pipes, coffee machine pipes and so on).

The **special heads** that adapt to numerous assembly situations render this system optimum: with their radial opening it is, in fact, possible to put the pipe inside the hex. drive making it so much easier to reach the nut. Moreover, the latest generation of design specifications guarantee **extreme reliability and maximum life** for these brand tools.



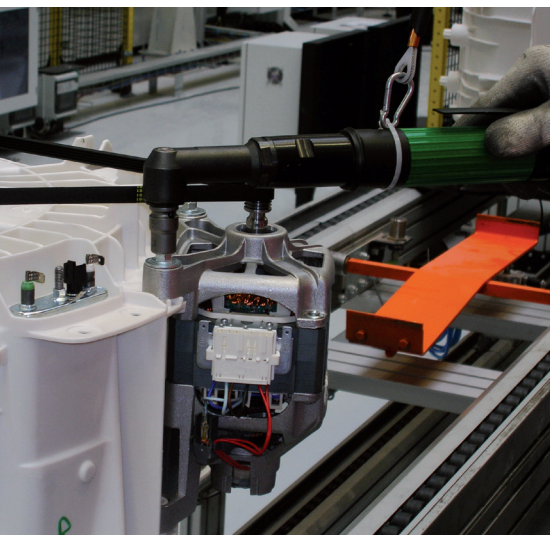




*Robust angle heads to guarantee reliability and long lifetime.*



*Radial opening ideal to reach the nut.*



Be demanding

## Reliability

Long lifetime of the components thanks to careful design and to quality of the productive process which results in less maintenance and repair costs

The **torque control system** with instant automatic air shut-off **improves the quality of the tightening process**, and consequently that of the **finished product**

High performance motor: **optimising performance even when supply pressures are low**

**Robust control top**, obtained by mechanic working, guarantees high resistance to hits and long lifetime

**High tightening precision:** CM/CMK values are extremely high; therefore they can be used where **great tightening accuracy is required** also with high torques, particularly in the motorvehicle fields

The **angle heads** are **extremely compact** to tighten where access is difficult. They are designed and built with **innovative materials** to ensure high wear resistance (and therefore they need less maintenance) and **high tightening precision**

The grease supplied for **lubricating** of the AF heads, a Fiam special and exclusive, guarantees **continuous performance of the nutrunner in terms of torque and life** under all conditions of use

Don't be satisfied with the maximum

## Productivity

Considerable increase of the efficiency of the tightening cycle thanks to innovative systems

The torque control system **reduces the need to perform quality controls at the end of assembly**

The high performance of the air motor and the kinematic chain supply **optimum tightening speeds, reducing the time/cycle**

**The cycle end acoustic signal** emitted by the tightening torque control system advises the operator of the end of tightening: so he can **pass on to the next tightening cycle more rapidly**

An excellent ratio **between speed and expressed torque** guarantees an accurate precision

**It's even more practical, quicker and safer to adjust the clutch** thanks to the new **rotating cursor**

For 40A...AF... models, the **start lever operates both the tightening and the realignment of the end gear** thanks to its double work stroke: by **activating** the lever from the rest position **to the first step**, the end gear is realigned, instead by **activating completely** the lever the nutrunner starts functioning and the end gear starts to rotate

For 40A...AF... models with the through gear **untightening** can be done turning the tool by 180°

Thanks to Fiam's great flexibility in proposing **customised solutions**, any production situation can be tightened, even the most complex

**Cm=** indicator of the machine (nutrunner) repeatability during operation

**CmK=** indicator of the machine (nutrunner) accuracy during operation

When the indicator refers to a nutrunner, the repeatability represents the nutrunner capability to generate the same torque value in every cycle, while the accuracy represents the nutrunner capability to respect the pre-set torque value.



Perfection is  
in your hands

## Ergonomics

Optimization of the tool performances in regard to ergonomics and operator safety

All nutrunners, except for A...R models, have a **rotating cursor** for the adjustment of the clutch, practical, easy and safe

The **long ergonomic start lever** permits a more comfortable and easy grip to guarantee the operator's comfort

The torque control system reduces the reaction to the operator's hand. Thanks to the careful study of the internal gears, **the vibration levels are below 2,5 m/s<sup>2</sup>**

The **antislip varnishing**, which is a feature of the start lever, makes it more comfortable and longer lasting

**Effective built-in silencing system:** these nutrunners are extremely noiseless and are equipped with a controlled spread of the exhaust air

These nutrunners are particularly **versatile and handy** thanks to the ideal **weight to power ratio**

The Fiam nutrunners are **among the most compact tools on the market** thanks to the very good **dimensions ratio** (length/diameter/head dimension)

To make the tightening job even easier and **eliminate stress on the operator's arm**, special accessories are recommended: they permit higher use agility and flexibility and wide rotations of the tool around its axis (see Accessories available upon request)

*The reduced thickness of the head makes tightening easier also in small spaces*



*The head with blind gear makes it easier to bring the nut near the joint*



*Rotating cursor for the adjustment of the clutch*

Naturally  
innovative

## Ecology

Innovative systems designed paying even more attention with respect to environment and of its safeguard

All the components are **easy to dispose of** because they are built **using recyclable materials**; therefore they do not represent any danger for environmental pollution

































































The technological design of the air motor, besides **reducing the consumption of compressed air** permits to improve the performances also at low air feed pressure

All Fiam products are supplied with **eco-friendly packaging**

The **head construction materials** ensure a long life resulting in a reduction in maintenance costs and in component replacement



*Ergonomic start lever*

Type of nutrunner		Grip	Tightening torque on soft joint		Idle speed	Starting system	Reversibility	Weight		Air consumption	Accessories	Noise level*	Vibrations
Model	Code	Type	min. max.	min. max.				kg	lb				
15C2A30	112533942	 30°	0,8 ÷ 2	708 ÷ 177	2000			0,70	1,54	4,0	 M 1/4"	73	<2,5
15C3A30	112533943	 30°	0,8 ÷ 3	708 ÷ 26.55	1400			0,70	1,54	5,5	 M 1/4"	73	<2,5
15C4A30	112533944	 30°	0,8 ÷ 4	708 ÷ 35.4	950			0,70	1,54	5,5	 M 1/4"	73	<2,5
15C5A30	112533945	 30°	0,8 ÷ 5	708 ÷ 44.25	650			0,70	1,54	5,5	 M 1/4"	73	<2,5
15C2A90	112593942	 90°	0,8 ÷ 2	708 ÷ 177	2000			0,70	1,54	4,0	 M 1/4"	73	<2,5
15C3A90	112593943	 90°	0,8 ÷ 3	708 ÷ 26.55	1400			0,70	1,54	5,5	 M 1/4"	73	<2,5
15C4A90	112593944	 90°	0,8 ÷ 4	708 ÷ 35.4	950			0,70	1,54	5,5	 M 1/4"	73	<2,5
15C5A90	112593945	 90°	0,8 ÷ 5	708 ÷ 44.25	650			0,70	1,54	5,5	 M 1/4"	73	<2,5
AD6RA1	114893986	 90°	2,5 ÷ 6	22.125 ÷ 53.1	1150			1,200	2,64	10	 M 3/8"	77	<2,5
AD9RA1	114893989	 90°	2,5 ÷ 9	22.125 ÷ 79.65	900			1,200	2,64	10	 M 3/8"	77	<2,5
AD14RA1	114893994	 90°	3 ÷ 14	26.55 ÷ 123.9	600			1,400	3,08	10	 M 3/8"	77	<2,5
AD26RA1	114893996	 90°	11,5 ÷ 26	101.775 ÷ 230.1	350			1,450	3,19	10	 M 3/8"	77	<2,5
AG40RA	114893975	 90°	18 ÷ 40	159.3 ÷ 354	400			2,050	4,51	13	 M 3/8"	80	<2,5
AG60RA	114893980	 90°	29 ÷ 60	256.65 ÷ 531	300			2,300	5,06	13	 M 1/2"	80	<2,5
A6RSA1	114893924	 FLAT-CLOSE HEAD	3,5 ÷ 11,5	30.975 ÷ 101.775	600			1,700	3,74	9	 F 1/4"	82	<2,5
A10RYA	116300012	 FLAT-CLOSE HEAD	12 ÷ 33	106.2 ÷ 292.05	250			2,750	6,05	9	 F 14 mm	82	<2,5

#### Legend



**Reversibility:** all models are suitable for tightening and untightening operations. The **A10RYA model** is reversed by using either the bottom hexagonal drive (right-hand rotation) or top hexagonal drive (left-hand rotation).



**Lever start**

- The figures shown are measured at a pressure of 6,3 bar (ISO 2787) the recommended operating pressure.
- Tightening torque values have been measured in accordance with ISO 5393 standard.
- Noise level has been measured in accordance with ISO 3744 and ISO 15744 standards.
- \* Additional factor: 3 dBA spread in method and production (ISO 15744).
- Vibrations level have been measured in accordance with ISO 28927 - 2 standards.
- Accessory drive: male square drive (ISO 1174).
- The code number must be used when ordering.

The data given in the table are indicative and can be changed without prior notice. The torque values are purely indicative and may be influenced by the softness of the type of joint, by the type and length of the screw, by the pressure and quantity of air supply, and by the type of accessory used. The values indicated for noise and vibration levels were obtained in the laboratory, performing tests that comply with the standards stated, but alone are not sufficient for calculating risks. Values measured in the single work places may be higher than those stated. The values of actual exposure and consequent risks are specific and depend on the operator's method of work, the type of work piece and the work place, as well as the operator's time of exposure and his physical conditions. Fiam cannot be held responsible for any consequences deriving from the use of the information in the table when evaluating risks in the work place over which Fiam has no control. For all further details, please apply to the Fiam Technical Consultancy Service.

#### Models available upon request

- **Models with only right or left hand**
- **Models with quick change chuck**
- **Models with low speeds** for critical tightenings (e.g. with stainless steel)
- **Models A6RSA1 and A10RYA with hexagonal head different to the standard** (for A6RSA1 max hex. 7 mm, for A10RYA max hex. 15 mm): to order add the size of the hexagonal required after the code (A6RSA1 → A6RSA1/7; A10RYA → A10RYA/13). The non-standard hexagonal heads are normally used without accessories
- **Models with female hexagonal drive for inserts (BITS)** (except AD6RA1, AD9RA1, AG40RA and AG60RA); when ordering, add BITS at the end of the code (e.g. 15C2A... → 15C2A...-BITS)
- **Models with poka yoke system for screws counting:** to avoid any screw omission, to accelerate the production cycles and ensure control on the assembled product. See pages 14-15 of this catalogue
- **Models with built-in transducer for screw counting and joint monitoring** see pages 18-19 of this catalogue



## TUBENUTS MODELS WITH IN LINE OPEN OFFSET

Type of nutrunner		Grip	Tightening torque on soft joint		Idle speed	Starting system	Reversibility	Weight		Air consumption	Accessories	Noise level*	Vibrations
			min.	max.									
Model	Code	Type	Nm	Nm	rpm	Type	Type	kg	lb	l/s	Drive	dBA	m/s <sup>2</sup>
26A8AF8B	114807330	FLAT	3 ÷ 8	26.5 ÷ 70.8	500			1,50	3,30	9	F 8	75	<2,5
40A17AF11B	114807160	FLAT	7 ÷ 17	61.9 ÷ 150.4	300			1,90	4,10	9	F 11	75	<2,5
40A17AF12B	114899930	FLAT	7 ÷ 17	61.9 ÷ 150.4	300			1,90	4,10	9	F 12	75	<2,5
40A17AF13B	114899931	FLAT	7 ÷ 17	61.9 ÷ 150.4	300			1,90	4,10	9	F 13	75	<2,5
40A17AF15B	114899932	FLAT	7 ÷ 17	61.9 ÷ 150.4	300			1,90	4,10	9	F 15	75	<2,5
40A17AF14B	114807188	FLAT	7 ÷ 17	61.9 ÷ 150.4	300			1,90	4,10	9	F 14	75	<2,5
40A17AF15B	114899932	FLAT	7 ÷ 17	61.9 ÷ 150.4	300			1,90	4,10	9	F 15	75	<2,5
40A17AF15T	114807149	FLAT	7 ÷ 17	61.9 ÷ 150.4	300			1,90	4,10	9	F 15	75	<2,5
40A17AF16B	114807179	FLAT	7 ÷ 17	61.9 ÷ 150.4	300			1,90	4,10	9	F 16	75	<2,5
40A17AF17B 7,5	114807162	FLAT	7 ÷ 17	61.9 ÷ 150.4	300			1,90	4,10	9	F 17	75	<2,5
40A20AF14B	114899934	FLAT	7 ÷ 20	61.9 ÷ 177	240			1,90	4,10	10	F 14	75	<2,5
40A20AF15B	114899933	FLAT	7 ÷ 20	61.9 ÷ 177	240			1,90	4,10	10	F 15	75	<2,5
40A20AF16B	114899935	FLAT	7 ÷ 20	61.9 ÷ 177	240			1,90	4,10	10	F 15	75	<2,5
40A20AF19B 7,5	114807493	FLAT	7 ÷ 20	61.9 ÷ 177	240			1,90	4,10	10	F 15	75	<2,5
40A20AF12B	upon request	FLAT	7 ÷ 20	61.9 ÷ 177	240			1,90	4,10	10	F 12	75	<2,5
40A20AF13B	upon request	FLAT	7 ÷ 20	61.9 ÷ 177	240			1,90	4,10	10	F 13	75	<2,5
40A20AF17B...	upon request	FLAT	7 ÷ 20	61.9 ÷ 177	240			1,90	4,10	10	F 15	75	<2,5
40A20AF18B...	upon request	FLAT	7 ÷ 20	61.9 ÷ 177	240			1,90	4,10	10	F 15	75	<2,5
40A20AF20B...	upon request	FLAT	7 ÷ 20	61.9 ÷ 177	240			1,90	4,10	10	F 15	75	<2,5
40A20AF21B...	upon request	FLAT	7 ÷ 20	61.9 ÷ 177	240			1,90	4,10	10	F 15	75	<2,5
40A20AF22B....	upon request	FLAT	7 ÷ 20	61.9 ÷ 177	240			1,90	4,10	10	F 15	75	<2,5

### How to choose 40A...AF... models

40 = Nutrunner power (400 watt) • A = Angle nutrunner • 17 = Maximum torque expressed • A = Air shut-off • F = Flat (flat head drive)  
 • 12 = Hexagonal drive used • B/T = Type of end gear (Blind or Through - E.g.: B = Models with Trough end gear (T version instead of B) (i.e. 40A17AF12B → 40A17AF12T) • 7,5 = Extended hexagon size, the size can be from 7.5 mm to "n", depending on the need.



**Blind gear:**  
this gear has a "ridge" on which the nut to tighten sits, making tightening easier



**Through gear:**  
this gear has a hex. drive that covers the nut completely; with this gear untightening can also be done turning the tool by 180°

### Legend

**Reversibility:** all models are suitable for tightening and untightening operations  
**40A...AF... models:** reversing to direction of rotation is used to realign the end gear at the end of the tightening operation

**Lever start**

- The figures shown are measured at a pressure of 6,3 bar (ISO 2787) the recommended operating pressure.
- Tightening torque values have been measured in accordance with ISO 5393 standard.
- Noise level has been measured in accordance with ISO 3744 and ISO 15744 standards.
- \* Additional factor: 3 dBA spread in method and production (ISO 15744).
- Vibrations level have been measured in accordance with ISO 28927 - 2 standards.
- The code number must be used when ordering.

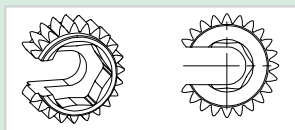
The data given in the table are indicative and can be changed without prior notice. The torque values are purely indicative and may be influenced by the softness of the type of joint, by the type and length of the screw, by the pressure and quantity of air supply, and by the type of accessory used. The values indicated for noise and vibration levels were obtained in the laboratory, performing tests that comply with the standards stated, but alone are not sufficient for calculating risks. Values measured in the single work places may be higher than those stated. The values of actual exposure and consequent risks are specific and depend on the operator's method of work, the type of work piece and the work place, as well as the operator's time of exposure and his physical conditions. Fiam cannot be held responsible for any consequences deriving from the use of the information in the table when evaluating risks in the work place over which Fiam has no control. For all further details, please apply to the Fiam Technical Consultancy Service.

To guarantee maximum nutrunner performances over time the head has to be greased, equivalent to three injections with the grease gun supplied, every 3.000 cycles

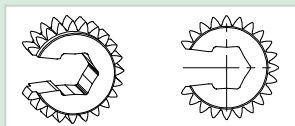
## STANDARD CONFIGURATIONS

### END GEAR FOR HEX FROM 8 TO 15 mm

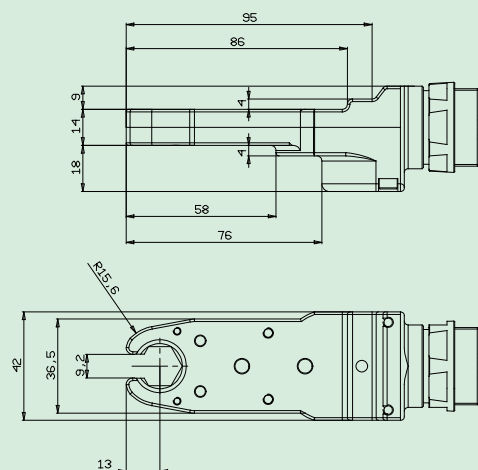
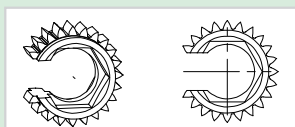
- Blind hexagon



- Through hexagon for end gears until 14 mm

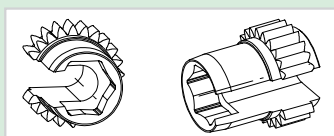


- Reinforced hexagon for end gears from 15 mm

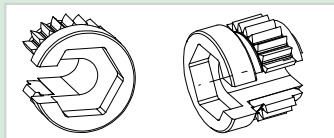


### EXTENDED END GEAR FOR HEX FROM 16 TO 22 mm

- Blind hexagon

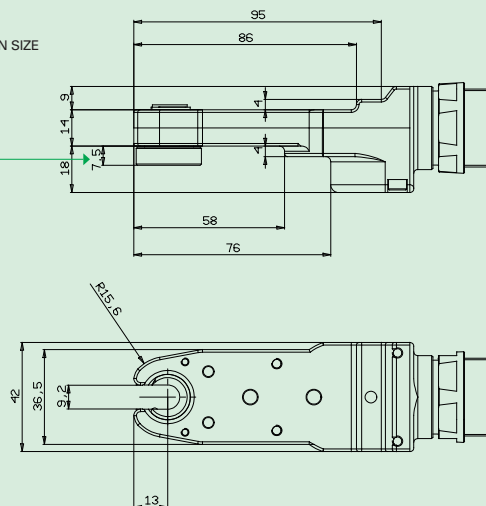


- Through hexagon



#### EXTENDED HEXAGON SIZE

- Size (mm) from 7.5 mm to "n", depending on the need



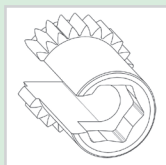
9 mm: maximum pipe diameter the head can hold. Different diameters upon request.

The size of the extended hexagon (\*), can be:  
- 0 to 30 mm for use of hexagons up to 15 mm max  
- 7.5 to 30 mm for use of hexagons greater than 15 mm

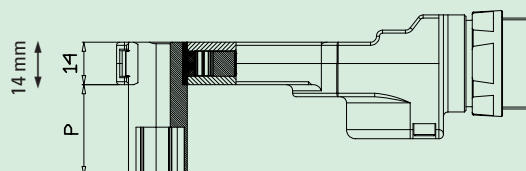
## CONFIGURATIONS AVAILABLE UPON REQUEST

### END GEAR WITH EXTENDED HEXAGON

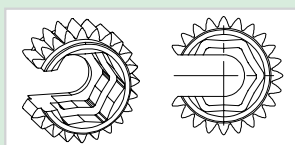
P = upon request



With different size and geometry hexagon  
For example: for 14 mm hex end gear  
40A17AF12B → 40A17AF14B

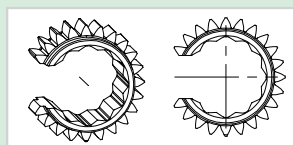


### END GEAR WITH DOUBLE BLIND HEXAGON



e.g. for hex:  
internal 12 and 15 external (mm)  
internal 13 and 15 external (mm)  
internal 13 and 16 external (mm)  
Etc.

### END GEAR WITH DIFFERENT IMPRINT AND GEOMETRIES



Polygonal, square, oval,  
etc.



## Other Technical features for all models

Models	Air inlet	Recommended hose bore
15C...	1/4" gas	Ø 5 mm
AD...RA1, A6RSA1, A10RYA, 40A...AF...	1/4" gas	Ø 8 mm
AG40RA, AG60RA	1/4" gas	Ø 10 mm

### Standard equipment (supplied with the tool)

- Clutch adjustment key
- Grease gun (only for 40A...AF... models)
- Specific grease (50 gr. tube) code 699051018 (only for 40A...AF... models)
- Hanging ring
- Use and maintenance manual
- Eco-friendly packaging

## Accessories

### Accessories available on request

- **Bits, sockets**, manual and magnetic adaptors for inserts, exhaust air conveyors, balancers and other accessories. See the "Fiam Accessories" catalogues n. 77 and 78.

- **Swivelling bail ring for models AD, AG**: practical accessory designed to keep the tool always in a horizontal position, perfectly balanced and swivelling allowing a considerable reduction in fatigue during tightening operations.

	Code	For models
Swivelling bail	681011060	AD...
Swivelling bail	681011055	AG...



- **Specific grease for 40A...AF models**: a Fiam special and exclusive, it guarantees continuous performance of the nutrunners in terms of torque and life under all conditions of use

	Code	For models
Specific grease (500 gr)	699051018	40A...AF...

- **BC 25 cartesian arm complete with omnidirectional coupling** for more ergonomic tightening operations with 40A...AF angle nutrunners. This agile and flexible device allows **besides extension** over its entire height, **the rotational extent of the arm on the abscissa allows up to 180° permitting a wide operating area**. The special omnidirectional coupling allows **the tool to be rotated freely** around its axis while **also allowing its horizontal axis** to move by +/- 15°.

BC 25 cartesian arms are equipped with balancer, adapter and with a **comfortable handgrip to hold the tool**. Finally, they offer the **possibility of using different compressed air inlets** depending on how the work stations are arranged.

	Code	For models
BC 25	692031024	40A...AF...

**ERGONOMIC NOTE**

*These mechanical devices eliminate the reaction on wrist-hand-shoulder system of the operator, eliminate the force required to support the tool, eliminate the vibrations, allow the maintenance of a good wrist position, permit to change the hold using both hands.*

**CARTESIAN ARM**

**OMNI-DIRECTIONAL COUPLING**

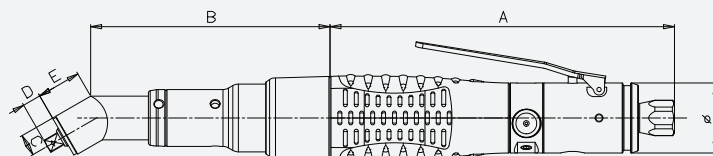
**NUTRUNNERS**

**= MAXIMUM ERGONOMICS**

## Overall dimensions (in mm)

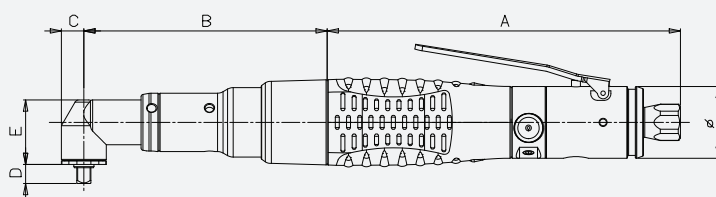
### 15C...A30 MODELS

Models	A	B	C	D	E	Ø
15C...A30	157	109	10	8,5	20	32



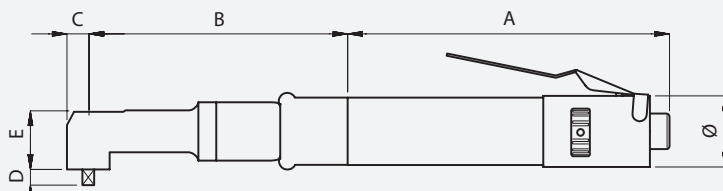
### 15C...A90 MODELS

Models	A	B	C	D	E	Ø
15C...A90	157	109	10	8,5	29	32

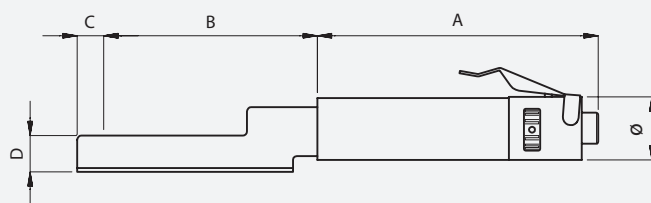


### AD.../AG... MODELS

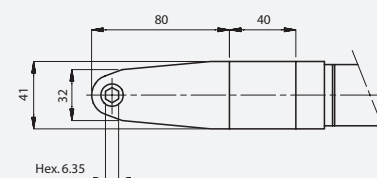
Models	A	B	C	D	E	Ø
AD6RA1	195	97	12,5	12	30	40
AD9RA1	195	97	12,5	12	30	40
AD14RA1	195	125	14	12	34,5	40
AD26RA1	180	137	14	12	34,5	40
AG40RA	240	163	16	12	40	40
AG60RA	240	178	20	16,5	45,5	40



### A6RSA1 MODELS



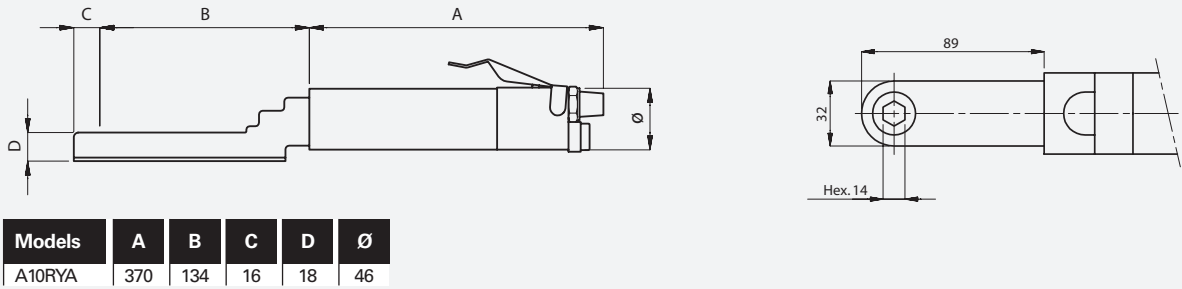
Models	A	B	C	D	Ø
A6RSA1	295	108	12	18	40



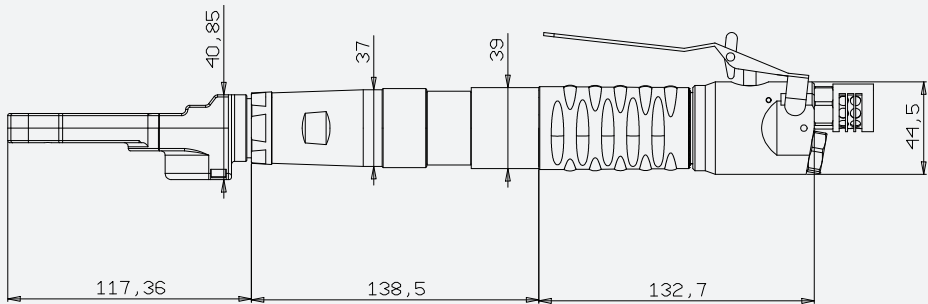


# Overall dimensions (in mm)

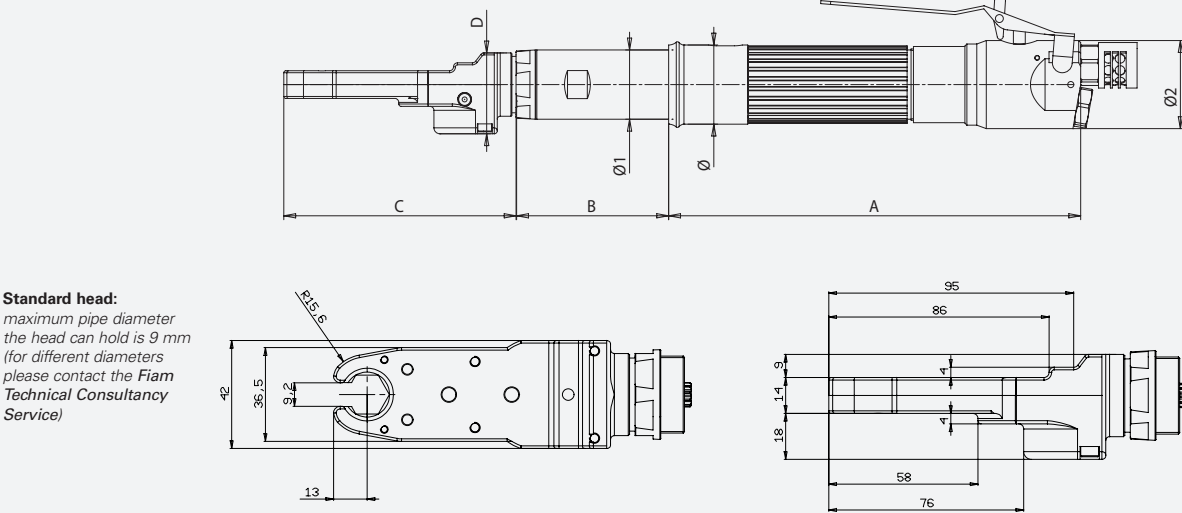
## A10RYA MODELS



## 26A8AF8B MODELS



## 40A... AF... MODELS



**Standard head:**  
maximum pipe diameter  
the head can hold is 9 mm  
(for different diameters  
please contact the Fiam  
Technical Consultancy  
Service)

Models	A	B	C	D	Ø	Ø1	Ø2
40A9AF..B	195	77	117	41	40	35	44,5
40A17-20AF..B	213	77	117	41	40	35	44,5

## Air angle nutrunners + screws counting

# 0% error, 100% accuracy.

Did you lose any screws? The **'screws count'** function will help you: therefore in case of high production rate, you won't risk any omission. Moreover, the feed-back signal and the end one to pass to next piece **accelerate the production cycles and ensure control on the assembled products.** So dead times will decrease and quality will increase.

The solution includes:

- Lever **AIR ANGLE NUTRUNNERS** equipped with **pneumatic pick-up signal (ported)**
- **COMPUTERIZED MONITORING UNIT TOM** (Tightening Operation Monitor): it allows the **monitoring of the tightening cycle through the double-signal pressure** coming from the screwdrivers, subsequently converted into electric signal.



## A proved system against pressure changes.

The use of two pneumatic signals (tool start and clutch operated) guarantees the system functioning **regardless of the pressure changes, critical point in many production lines.** A considerable advantage in respect to other poka-yoke systems, which are more difficult to programme and use a single signal: which are considerably affected by pressure fluctuations.



## FEATURES

### 14 INPUTS

- 8 for programmes selection, 6 for remote functioning: switching off, program activation, tool stop, tool loosening, program reset

### 24 OUTPUTS

- For results, active program, screwdriver status and possible electro-valve activation, auxiliary output

### AUTOMATIC CHECK OF TIGHTENING TIME

- Which can be adjusted by setting the cycle time thus discriminating the different KO results

### SINGLE PROGRAM

99 tightenings



- Tightening with min/max time equal for all screws
- Screws count
- 3 different acoustic signals: tightening end, single program end, error

### SEQUENCE PROGRAM

99 tightenings x 8



- More single programmes (up to 8) in sequence
- 4 different acoustic signals: tightening end, single tightening end, sequence end, error
- It can be selected from PC
- For each tightening sequence it is possible to program the **maximum number of tightening attempts fro NOK screws**

### RS 232 SERIAL PORT

- To print the following results in sequence: Date / hour - Number active output - Result – Tightening Time – Screw number - Program number - Sequence

### PASSWORD

- Two modalities: one does not allow the operator changing menu's parameters; the other, in addition to former's possibilities, in case of error and consequent unit stop, allows the line manager to reactivate the process by means of a password or key (optional)

### TIME

- It can be activated without buffer-battery to be replaced

### MEMORY

- Parameters for statistics (they can printed through RS232):  
OK piece - NOK Screws - Pressed resets (NOK pieces) - Number of screws counted by TOM (data not resettable) – It stores data related to last 6,000,000 screws

### TOOL TEST

- It controls tool air ports and connections works properly

### REMOTE FUNTIONING

- From external PLC (or sensor) it is possible to stop the tool with the dedicated locking/unlocking unit. For instance, when we work with jigs, the tool is activated only when parts are correctly positioned

### MASKED TIME

- This feature disable any controls for a set time during which TOM does not detect possible incorrect operations by the worker (for instance "unintentional starts" with push-to-start screwdrivers)

### RELEASE TIME

- This function allows to better identify the OK tightenings, even if the lever is released in a very short time after the clutch shut-off (for example, if the operator is particularly fast to tighten and release the lever)

Model	Description	Code	Dimensions (mm) width x depth x height	Electric feed
TOM	Monitoring unit	685001062	208 x 128 x 42	24V,110/230V, 50/60 Hz

#### Standard equipment

- Feeder • Feed cable • Use and maintenance manual
- Eco-friendly packaging

TOM needs to be purchased along with **Fiam transducer**, one per each tool (except when TOM is connected to EasyDriver CA). Cod. **687041041**




## Air angle nutrunners with pneumatic pick-up signal

Type of screwdriver / nutrunner		Grip	Tightening torque on soft joint		Idle speed	Starting system	Reversibility	Weight		Dimensions (mm)	Air consumption	Accessories	Noise level *	Vibrations
Model	Code	Type	Nm	in lb	rpm	Type	Type	kg	lb	Øxh	l/s	Drive	dBA	m/s²
15C2A30 - 2CS	112509903	30°	0,8 ÷ 2,0	708 ÷ 177	2000			0,70	1.54	see on page 12	4	□ M 1/4"	73	<2,5
15C3A30 - 2CS	112509904	30°	0,8 ÷ 3,0	708 ÷ 26.55	1400			0,70	1.54	see on page 12	5,5	□ M 1/4"	73	<2,5
15C4A30 - 2CS	112509905	30°	0,8 ÷ 4,0	708 ÷ 35.4	950			0,70	1.54	see on page 12	5,5	□ M 1/4"	73	<2,5
15C5A30 - 2CS	112509906	30°	0,8 ÷ 5,0	708 ÷ 44.25	650			0,70	1.54	see on page 12	5,5	□ M 1/4"	73	<2,5
15C2A90 - 2CS	112509907	90°	0,8 ÷ 2,0	708 ÷ 177	2000			0,70	1.54	see on page 12	4	□ M 1/4"	73	<2,5
15C3A90 - 2CS	112509908	90°	0,8 ÷ 3,0	708 ÷ 26.55	1400			0,70	1.54	see on page 12	5,5	□ M 1/4"	73	<2,5
15C4A90 - 2CS	112509909	90°	0,8 ÷ 4,0	708 ÷ 35.4	950			0,70	1.54	see on page 12	5,5	□ M 1/4"	73	<2,5
15C5A90 - 2CS	112509910	90°	0,8 ÷ 5,0	708 ÷ 44.25	650			0,70	1.54	see on page 12	5,5	□ M 1/4"	73	<2,5
AD6RA1-2CS	114893986	90°	2,5 ÷ 6	22.13÷53.1	1150			1,20	2.64	see on page 12	10	□ M 3/8"	73	<2,5
AD9RA1-2CS	114893989	90°	2,5 ÷ 9	22.13÷79.65	900			1,20	2.64	see on page 12	10	□ M 3/8"	73	<2,5
AD14RA1-2CS	114807129	90°	3 ÷ 14	26.55÷123.9	600			1,40	3.08	see on page 12	10	□ M 3/8"	73	<2,5
AD26RA1-2CS	114807086	90°	11,5 ÷ 26	101.78÷230.1	350			1,45	3.19	see on page 12	10	□ M 3/8"	73	<2,5
AG40RA-2CS	114893975	90°	18 ÷ 40	159.3÷354	400			2,05	4.51	see on page 12	13	□ M 3/8"	73	<2,5
AG60RA-2CS	114893980	90°	29 ÷ 60	256.65÷531	300			2,30	5.06	see on page 12	13	□ M 3/8"	73	<2,5

### Legend

15 = Power of the motor in Watt/10 • C = Screwdriver/Nutrunner • 2 = Maximum tightening torque in Nm • A = Air shut-off system • 30 = Head at 30° • 90 = Head at 90° • 2CS = Double-signal pressure

### Legend

 **Reversibility:** all models are suitable for tightening and untightening operations

 **Lever start**

- The figures shown are measured at a pressure of 6,3 bar (ISO 2787) the recommended operating pressure.
- Tightening torque values have been measured in accordance with ISO 5393 standard.
- Noise level has been measured in accordance with ISO 3744 and ISO 15744 standards.
- \* Additional factor: 3 dBA spread in method and production (ISO 15744).
- Vibrations level have been measured in accordance with ISO 28927-2 standard.
- Accessory drive: male square drive (ISO 1174).
- The code number must be used when ordering.

The data given in the table are indicative and can be changed without prior notice. The torque values are purely indicative and may be influenced by the softness of the type of joint, by the type and length of the screw, by the pressure and quantity of air supply, and by the type of accessory used. The values indicated for noise and vibration levels were obtained in the laboratory, performing tests that comply with the standards stated, but alone are not sufficient for calculating risks. Values measured in the single work places may be higher than those stated. The values of actual exposure and consequent risks are specific and depend on the operator's method of work, the type of work piece and the work place, as well as the operator's time of exposure and his physical conditions. Fiam cannot be held responsible for any consequences deriving from the use of the information in the table when evaluating risks in the work place over which Fiam has no control. For all further details, please apply to the **Fiam Technical Consultancy Service**.

### Standard equipment (supplied with the tool)

- Clutch adjustment key
- Hanging ring
- Use and maintenance manual.
- Eco-friendly packaging.

### Accessories available upon request

- Bits, sockets, etc., balancers, exhaust silencers and other compressed air system accessories (see Accessories catalogue)

## Accessories available on request

### BOX TOM



TOM BOX configuration includes **TOM unit and all its accessories already wired in a single box.** This “Plug and Play” solution is easy to introduce into assembly lines and extremely practical since you just need to connect the air line and the power supply to start production immediately (BOX TOM includes: TOM monitoring unit + tool locking/unlocking device + cable to connect TOM with locking/unlocking device + transducer + tower light)

#### Code

685001086

### MULTI-DOCK



Connecting up to 8 tools (each tool has a dedicated program) that can operate individually depending on TOM programming. There are 2 LEDs for each screwdriver: one indicates the enabled screwdriver (to be used) and one indicates the tool is working.

#### Code

685001065

Supplied with adapter for connection with TOM and 2 connecting cables.

### TOOL LOCKING/ UNLOCKING DEVICE



It permits to TOM unit to enable/disable connected tool. Including status led. For 15C/26C screwdrivers, AD/AG angle models and IHE hydraulic pulse wrenches with air shut-off and CY.

#### Code

**15C** 685001069

(including couplings for 10 mm Ø hose bore)

#### Code

**AD/AG** 685001070

(including couplings for 12 mm Ø hose bore)

### CABLES



To connect TOM with locking/unlocking device when a **single screwdriver is used.**

#### Code

685001071

To connect multi-dock connector with locking/unlocking device when **several screwdrivers are used.**

#### Code

685001072

### TOWER LIGHT



3 colour tower-light to be connected to TOM through supplied cable. It allows immediate, visual display of the tightening outcome. In addition to OK, CYCLE END, NOK, also other functions can be connected e.g. program end, untightening, screwdriver stop.

#### Code

687041018

### COVER



Covering device for the upper part of TOM unit, compact and easy to install. It hides any anti aesthetic wiring. It prevents intentional or unintentional contacts and damages to TOM unit. It prevents modifications / tampering by unauthorized personnel. It protects the electrical contacts from any traction thanks to the presence of 3 cable glands.

#### Code

687041043

### TRANSDUCER FOR TOM



Completely designed and manufactured by Fiam, it is a single box that receives two pneumatic signals (input) through two hoses of different colors: black for starting signal and green for torque signal; Equipped with led indicator and unique electric connecting cable (output) to carry the electrical signal to the TOM unit. Reduced dimensions and weight, easier to calibrate.

#### Code

687041041

### CONNECTING HOSES (AIR AND SIGNALS)



New exclusive air hoses, designed by Fiam. They provide specific features for use of the new transducer for TOM (cod. 687041041). The two hoses for the pneumatic signal pick-up are fixed to air supply hose, while the transducer can be placed at the opposite end of the hose rather than on the tool. A very compact solution, completely spiral shape, which maintains a tidy work area for the operator. The hoses are 2.5 M long (measured with stretched hose and including 35 mm useful linear hose for connections); this dimension is the one that guarantees the transducer perfect efficiency. For different lengths, we recommend the connections to linear hoses.

Model	Code	L mt	ø spiral mm	ø Ext x int	2 hoses for pneumatic spiral ø ext x int mm
Spiral Multi-Hose for Tom D12	693011027	2,5	80	9x12	2,5x4
Spiral Multi-Hose for Tom D10	693011026	2,5	80	7,5x10	2,5x4



## Joint monitoring: everything under control.

**Are you looking for total reliability?** You have just found it.

When tightenings are difficult, **air angle nutrunners and the computerised torque monitoring TOCS-TC** guarantee an extraordinary quality and eliminate the possibility of error during the tightening cycle.

Nothing will pass unnoticed: the cycle is monitored, the torque values are under control and the production waste is reduced to the minimum level.

The solution includes:

- **AIR ANGLE NUTRUNNERS:**  
the built-in strain gauge torque transducer converts the torque applied to the single joints into an electrical signal which is then processed by the TOCS-TC computerised unit
- **COMPUTERISED CONTROL UNIT TOCS-TC:** (Tightening Operation Control System - Torque Control) it **detects and stores the tightening torque value**, displays the cycle results (OK and KO) and monitors the tightening cycle through torque/time values, that can be easily stored.





## TOCS-TC COMPUTERIZED UNIT

- **Available in two versions** with alphanumerical display (TOCS-TC...A) and graphic display (TOCS-TC...G); the latter allows the torque-time curve to be visualised.
- **In the version TOCS-TC-2CH it can be connected to two tools**, even different, working synchronically or asynchronously.

Control unit			
Model	Description	Code	Dimensions (mm) width x depth x height
TOCS-TC 1CH A	Control unit	686000131	210x330x125
TOCS-TC 2CH A	Control unit	686000132	210x330x125
TOCS-TC 1CH G	Control unit	686000133	210x330x125
TOCS-TC 2CH G	Control unit	686000134	210x330x125

### Legend

TOCS -TC = Tightening Operations Control System - Torque Control • 1 CH = 1 channel for connection to one tool • 2CH = 2 channels for connection to two different or similar tools, working synchronically or asynchronously • A = alphanumerical display • G = graphic display

Standard equipment (supplied with unit)	Accessories available upon request	Models available upon request
<ul style="list-style-type: none"> <li>• 2m electric power cable</li> <li>• Use and maintenance manual</li> <li>• Eco-friendly packaging</li> </ul>	<ul style="list-style-type: none"> <li>• OK/KO signal light column with built-in buzzer (code 686000182)</li> <li>• Transport handle</li> </ul>	<ul style="list-style-type: none"> <li>• Version with network board for communicating with specific software (computerised unit programming + data acquisition)</li> </ul>

### TOCS-TC unit (Tightening Operation Control-System-Torque Control): technical features

The complete and simple programming menus offer:

- Up to 20 programme settings (MIN torque, MAX torque, MIN time, MAX time) and password protection;
- Tightening sequences settings with a maximum of 99 screws and a maximum number of repetitions in the event of a reject.

#### The I/O's of the unit offer:

- OK/KO signalling for each cycle and general OK/KO (end-of-sequence);
- 3 user configurable on-line printing modes;
- The type of possible rejects required can be detected through the correct programming of tightening cycle;
- The internal memory stores torque/time/result data concerning the last 1,000 tightening cycles (circular buffer);
- The system can be networked (proprietary protocol) with supervision (programming + data acquisition) and optional software.
- **Built-in membrane programming** keyboard
- **Electrically powered (a.c.);** if power is interrupted, the data **memory** is maintained by a battery
- **Illuminated liquid crystal display** with 4 lines of 20 characters (version ...A) or graphic (version ...G)
- **RS232 output and LPT output** for connection to printer.
- **Visual indicators for signalling tightening status**, located on the panel:  
RED = Tightening KO (incorrect)  
GREEN = Tightening OK (correct) + pallet release signal
- **I/O connectors** with contacts powered at 24 Vdc (max. 0.5A) for connection to PLC and/or signal lights to indicate OK and KO tightening.

**To choose  
your tightening  
solution,  
check following  
catalogues  
available online.**



**CB DC electric handheld  
screwdrivers with  
torque/angle control**

**MCB DC electric nutrunner  
motors with current control or  
torque/angle control  
(used on reaction arm for  
manual operation)**



**Fiam solution  
for your industrial  
production  
processes:  
the best technology  
with a klik.**



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